Issues with Missing Links in Supply Chain

Traditional Market Deals with variety in a fundamental way

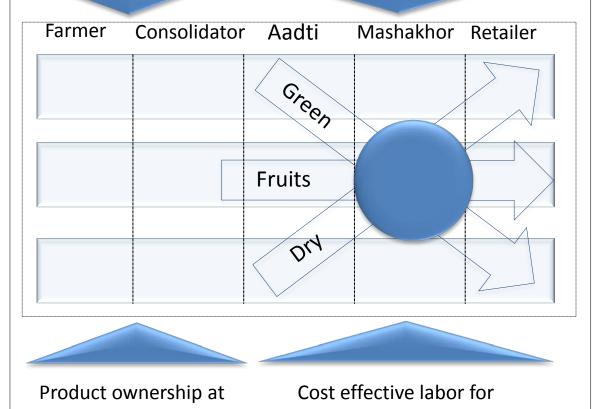
Managed by 5-sets of roles with high-specialization

different stages ensure

effective care and control

Agglomeration of highly specialized value-chains

- •Customized skills &•Information specialization network
- Customized logistics



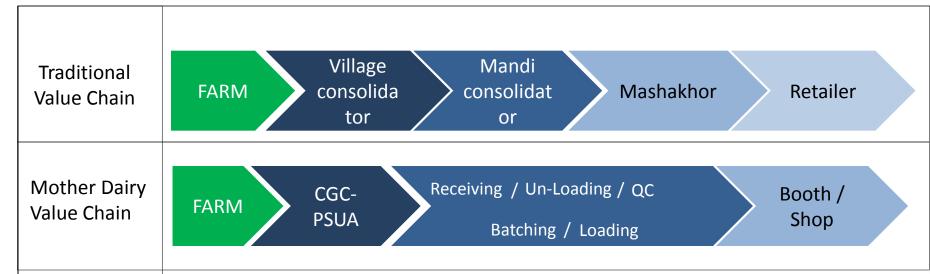
handling and

distribution

Masha Retailer Customer khor **Price** Grade **Peak Vending** G1 P1 hour Skimming price P2 G2 Р3 G3 Disposal G4 P4 Price G5 **P5 Vending Hour** Grade wise Flexible pricing at the retail disposal Price points to ensures valueminimize value perception for price-point loss

Freshness Perception

Eliminating levels in the chain model is not enough to deliver significant value to customers



Delivery Against <u>Market</u> <u>Requirements</u>

Voice of Customer

| S.no | Market Requirement | Local Shop | Redi Wala | Weekly Market | Safal Shop | MRF's |
|------|---------------------------------------|---------------|--------------|------------------|---------------|----------|
| 1 | Core value - Freshness & Look of F&V | • | • | • | | |
| 2 | Flexible Price to match value offered | • | • | • | • | |
| 3 | Safe, Healthy & Natural | • | • | • | | <u> </u> |
| 4 | Right weight & billing | • | • | • | | • |
| | Accessibility(Proximity to Customers) | • | 0 | <u> </u> | <u> </u> | • |
| 6 | Availability (Trading Window) | <u> </u> | <u> </u> | <u> </u> | • | • |
| 7 | Shopping Experience | • | • | • | <u> </u> | 0 |

The Traditional system scores over the Safal model by focusing on Core Parameters

Multitude, Variety and Perishability of the products present great complexity

Production

- •Different requirements of production
- Factors contributing to variability
 - Geography
 - •Agro-climatic requirements
 - •Biological Requirements
 - Seasonality

Procurement

- Diversified areas of sourcing
- •Lack of volume advantage
 - Non availability of Agriculture/ Plantation clusters

Logistics

- Different requirements for logistics, preservation
- Climate & Controlled atmosphere

Front-End

- Different requirements for merchandising
- •Variability in the demand
- •Local Preferences for products
- Lack of QualityStandards
 - Benchmarking
 - Grading



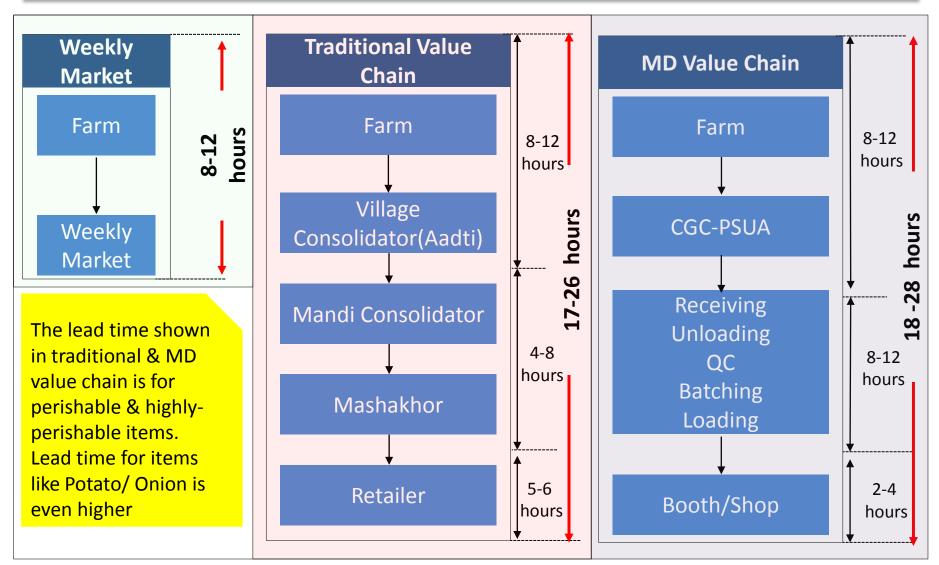


Value-loss across the value-chain

Variability Presents in multiple dimensions

| Fruits vs. | Greens | Ripened vs . | Perishable vs . | Elephants vs. | Ready-to- distrib. |
|-------------------|--------|------------------------|------------------------|------------------|------------------------------|
| Vegetabl | Dry | Non-ripened | Storable | Stars | vs. Value-add-reqd |

A deeper Analysis of performance on lead time sets the benchmark



Source: Internal Supply chain conducted in 2003-04,2007-08, 2011-12

Morning & Evening Indent/Supply share

| | Indent/Supply Share in morning & evening | | | | | | | |
|-------|--|-----|-----|----------------------|-----|-----|--|--|
| | Morning Indent Share | | | Evening Indent Share | | | | |
| | High | Low | Med | High | Low | Med | | |
| Dry | 47% | 55% | 66% | 53% | 45% | 34% | | |
| Fruit | 81% | 78% | 79% | 19% | 22% | 21% | | |
| Green | 76% | 72% | 71% | 24% | 28% | 29% | | |
| Total | 69% | 67% | 71% | 31% | 33% | 29% | | |

- Morning evening indent/supplies share is about 69%: 31%
- But sales ratio of morning to evening is 30: 70
- Some years ago this percentage was quite different! for sales

Supply Chain: The Critical Links

Temperature Integrity

Ensuring all the links are in your control. Run

Quality

- Ensuring the desired quality till the consumer point
 - random sampling & strict process adherence
 - Electricity Bills
 - Run our diesel pumps
 - Return milk testing

Quality

- Ensuring the desired quality till the consumer point
 - Trial runs on vending
 - 90% + prefer to buy by unit value
 - FSSAI throws an opportunity and a challenge
 - Mango and ripening safely!
 - Loose oil sales?